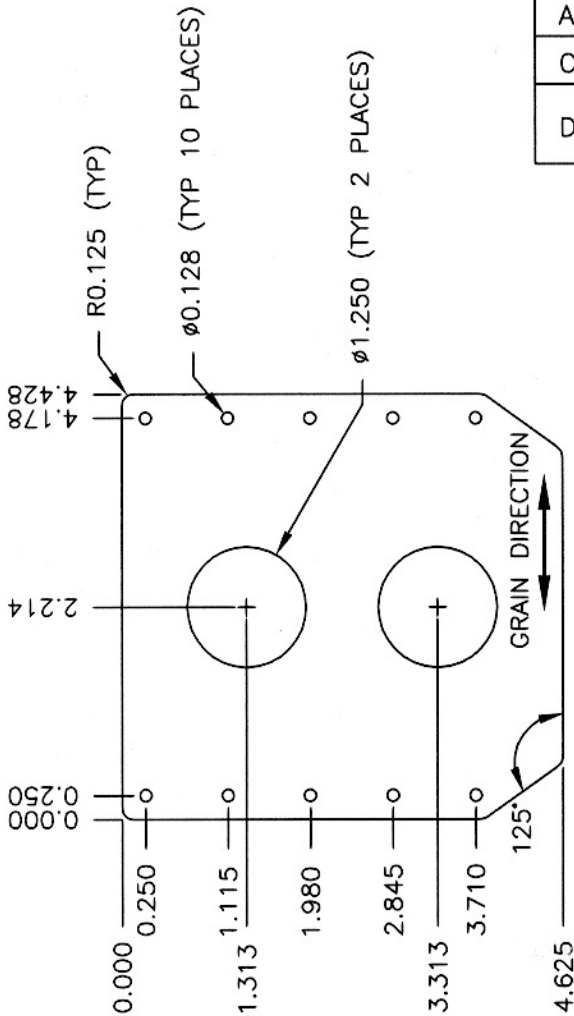
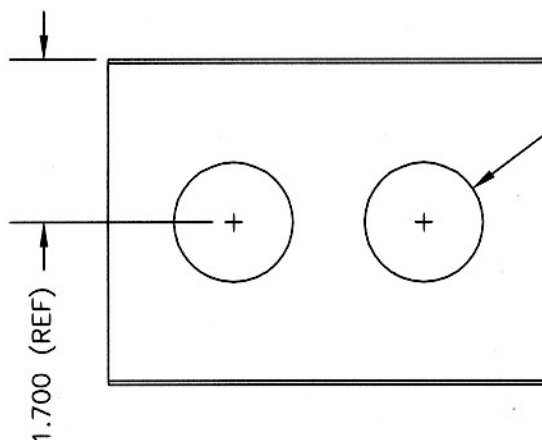
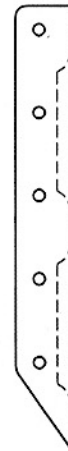
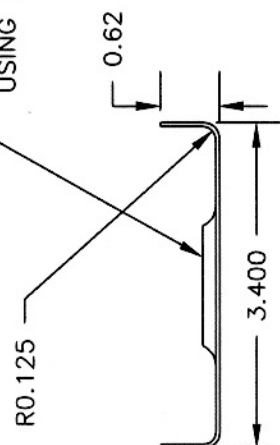


DART

DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RE	APPROVED HA	DRAWING NO. D2279	REV. D SHEET 1 OF 1
DATE 98.10.05	TITLE STEP SPACER	SCALE 1:2	
A	94.10.13	NEW ISSUE	
C	94.11.15	0.588 WAS 1.607 AND 3.861 WAS 4.881	
D	98.10.05	4.428 WAS 4.460, 0.040 WAS 0.032 CHANGES PER TSR A912	

FLAT LAYOUT**RELEASED**
98.10.08 DS**UNDER REVIEW**01.03.15 CP
DESIGN OK, BUT CHECK WITH
JB BEFORE MANUFACTURE

OK 01.11.09

FLANGE AFTER BENDING
TOWARDS INSIDE OF PART
USING DT8174 (2 PLACES)

MATERIAL: 2024-T3 (QQ-A-250/5) 0.040 THICK
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED